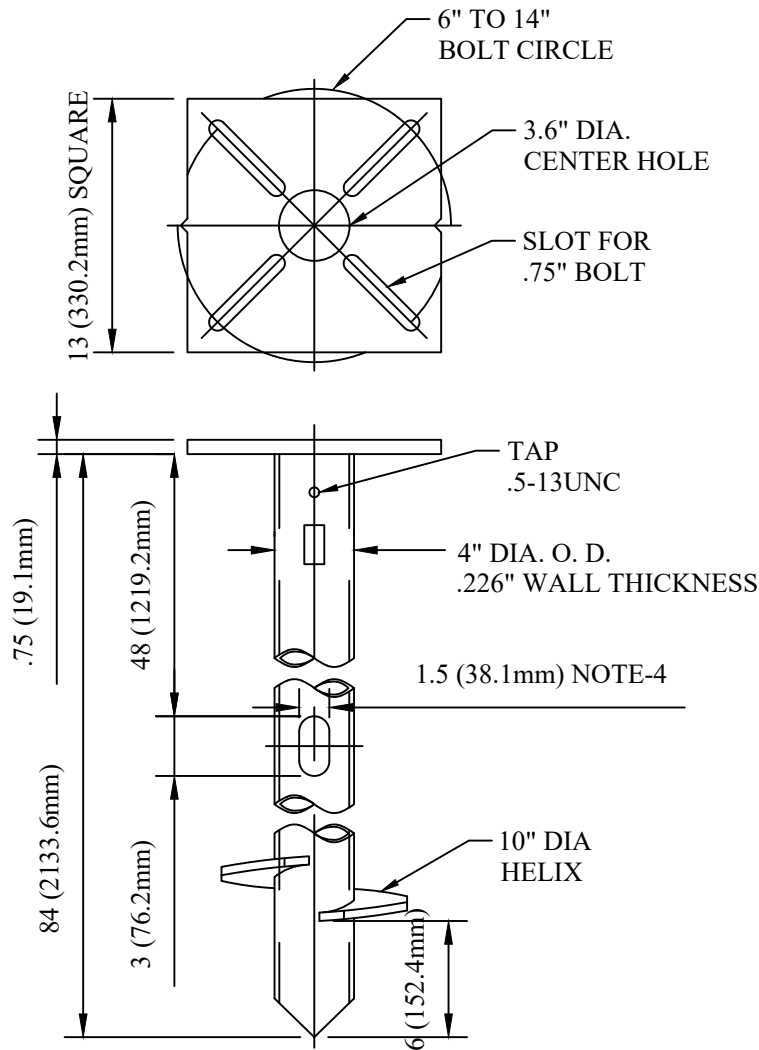


CATALOG NUMBER : 03D139F



NOTES:

1. FINISH: HOT DIP GALVANIZE PER ASTM A153(LATEST REVISION).
2. BASEPLATE TO BE PERPENDICULAR TO SHAFT AXIS($\pm 1^\circ$) AND HOLE CENTERLINE CONCENTRIC ($\pm .188$) TO SHAFT AXIS.
3. STENCIL MIN. 1/2 IN. LETTERS MANUFACTURER'S NUMBER AFTER GALVANIZING.
4. FLAME CUT TWO SLOTS IN SHAFT PERPENDICULAR THE BASEPLATE, HELIX, AND PILOT POINT ON ALL WELDED AREAS.
5. PREHEAT, TUMBLEBLAST, HANDGRIND, AND CLEAN BASEPLATE, HELIX, AND PILOT POINT ON ALL WELDED AREAS.
6. FLAME CUT IRREGULARITIES NOT TO EXCEED 1/32 IN. ABOVE NOMINAL SURFACE LEVEL OR INTERSECTIONS OF NOMINAL SURFACES.
7. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
8. ALL MATERIAL IS TO BE NEW, UNUSED AND MILL TRACEABLE METING THE FOLLOWING SPECIFICATIONS:

BASEPLATE: ASTM A36-(LATEST REVISION) HOT ROLLED STEEL PLATE
 SHAFT: STEEL TUBING PER ASTM 500 GRADE B.
 HELIX: ASTM A635(LATEST REVISION) HOT ROLLED STEEL.

DRN BY:	DATA
Ella	10/08/16
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LIGHTING FOUNDATION ,
4" OD X 84" LONG



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