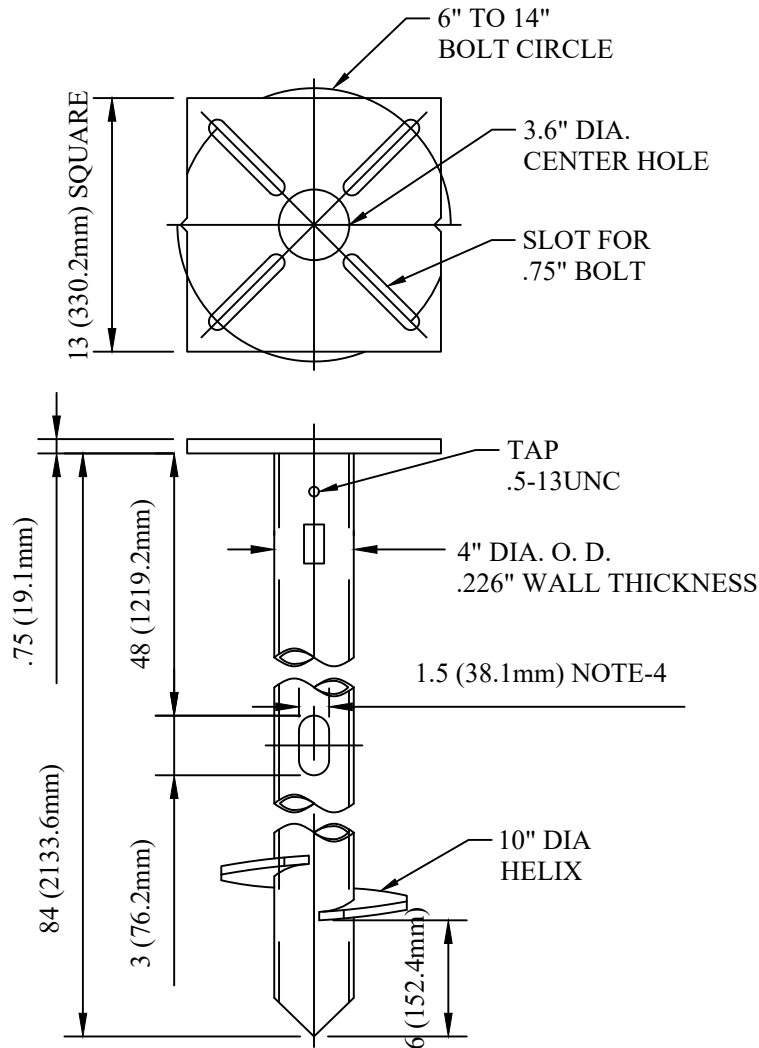


CATALOG NUMBER : 03D5X4G



NOTES:

- 1.FINISH: HOT DIP GALVANIZE PER ASTM A153(LATEST REVISION).
- 2.BASEPLATE TO BE PERPENDICULAR TO SHAFT AXIS($\pm 1^\circ$) AND HOLE CENTERLINE CONCENTRIC ($\pm .188$) TO SHAFT AXIS.
- 3.STENCIL MIN. 1/2 IN. LETTERS MANUFACTURER'S NUMBER AFTER GALVANIZING.
- 4.FLAME CUT TWO SLOTS IN SHAFT PERPENDICULAR THE BASEPLATE, HELIX, AND PILOT POINT ON ALL WELDED AREAS.
- 5.PREHEAT, TUMBLEBLAST, HANDGRIND, AND CLEAN BASEPLATE, HELIX, AND PILOT POINT ON ALL WELDED AREAS.
- 6.FLAMECUT IRREGULARITIES NOT TO EXCEED 1/32 IN. ABOVE NOMINAL SURFACE LEVEL OR INTERSECTIONS OF NOMINAL SURFACES.
- 7.MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
- 8.ALL MATERIAL IS TO BE NEW, UNUSED AND MILL TRACEABLE METING THE FOLLOWING SPECIFICATIONS:
 BASEPLATE: ASTM A36-(LATEST REVISION) HOT ROLLED STEEL PLATE
 SHAFT: STEEL TUBING PER ASTM 500 GRADE B.
 HELIX: ASTM A635(LATEST REVISION) HOT ROLLED STEEL.

DRN BY:	DATA
Ella	10/08/16
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LIGHTING FOUNDATION ANCHORS
WITH 4 BOLT SLOTS



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